



GCC of America

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MATERIAL CERTIFICATION REPORT OIL WELL API

Plant: Odessa
Address: 16501 W. Murphy
Odessa, TX 79760
Contact: Gustavo Calderon
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Cement Type: API Class H - HSR
Date Issued: 8-Nov-18
Production Period: 1-Oct-18
To: 31-Oct-18

STANDARD REQUIREMENTS API (Spec 10A)

CHEMICAL		
Item	API 10A Spec. Limit	Test Result
MgO (%)	6.0 max	0.8
SO ₃ (%)	3.0 max	2.8
Loss On Ignition (%)	3.0 max	1.5
Insoluble Residue (%)	0.75 max	0.52
Equivalent Alkalies (%)	0.75 max	0.21

Potential Phase Composition		
Item	API 10A Spec. Limit	Test Result
C ₃ S (%)	48 min / 65 max	61
C ₃ A (%)	3 max	2.1
C ₄ AF + 2 C ₃ A (%)	24 max	19

PHYSICAL		
Item	API 10A Spec. Limit	Test Result
Blaine Fineness (m ² /kg)	NR	227
Free-Fluid Content (%)	5.9 max	5.8

Compressive Strength		
Item	API 10A Spec. Limit	Test Result
8 h, 38 °C (100 °F), MPa (psi)	2.1 (300)	3.2 (460)
8 h, 60 °C (140 °F), MPa (psi)	10.3 (1500)	13.5 (1960)

Thickening Time, Schedule 5		
Item	API 10A Spec. Limit	Test Result
Maximum Consistency, 15 to 30 min	30 max	9
Thickening Time @ 70 Bc (min)	^A	108
Thickening Time @ 100 Bc (min)	90 min / 120 max	117

NR: No Requirement

^A Limit not specified. Test results provided for informational purposes only.

GCC of America Cement is warranted to conform at the time of shipment with current API 10A. No other warranty is made or implied. Having no control over the use of its cements, GCC of America does not guarantee finished work.