GCC of America
600 S. Cherry Street, Suite 1000, Glendale, CO 80246
Sales (303) 739-5900, Customer Service (800) 225-5422

MATERIAL CERTIFICATION REPORT

Plant: Trident

Address: 4070 Trident Road
Three Forks, MT 59752

Contact: Zach Gill

Phone: (406) 285-3988

Cement Type: 1157 GU / 595-1L

Date Issued: 6-May-19

Production Period: 1-Dec-18

To: 2-Apr-19

STANDARD REQUIREMENTS ASTM C150/ASTM C1157/ASTM C595

Trident is and ISO 9001 Certified Facility

CHEMICAL

Item	ASTM Test Method	ASTM C595 Spec. Limit	Test Result
SO_3 (%)	C114	3.0 max[A]	2.3
Loss On Ignition (%)	C114	10.0 max	5.2

PHYSICAL

Item	ASTM Test Method	ASTM C595 Spec. Limit	ASTM C1157 Spec. Limit	Test Result	
Air Content (%)	C185	12 max	12 max	6	
Blaine Fineness (m^2/kg)	C204	-	-	434	
Residue 45 µm (No.325) Sieve (%)	C430	-	-	1.8	
Autoclave Expansion (%)	C151	0.80 max; 0.2 max contraction	0.80 max	0.11	
Compressive Strength					
3 days, MPa (psi)	C109	13.0 (1890) min	13.0 (1890) min	28.2	(4100)
7 days, MPa (psi)	C109	20.0 (2900) min	20.0 (2900) min	35.3	(5120)
28 days, MPa (psi)[C]	C109	28.0 (4060) min	28.0 (4060) min	44.0	(6340)
Time of Setting, Initial Vicat (min)	C191	45 min / 420 max	45 min / 420 max	145	
Mortar Bar Expansion (%)	C1038	-	0.020 max	-0.005	

ADDITIONAL DATA

Type	Limestone	Test Method	Base Phase Composition	ASTM Test Method	Test Result

OPTIONAL REQUIREMENTS ASTM C150/ASTM C1157

CHEMICAL

Item	ASTM Test Method	ASTM C150 Spec. Limit	Test Result
Equivalent Alkalies (%)	C114	0.60 max	0.25

PHYSICAL

Item	ASTM Test Method	ASTM C150 Spec. Limit	ASTM C1157 Spec. Limit	Test Result

[A] It is permissible to exceed the specification limit provided that ASTM C1038 Mortar Bar Expansion does not exceed 0.020 % at 14 days.

[C] Test result of prior month

GCC of America Cement is warranted to conform at the time of shipment with current ASTM C150/ASTM C1157/ASTM C595. No other warranty is made or implied. Having no control over the use of its cements, GCC of America does not guarantee finished work.