



**MATERIAL CERTIFICATION REPORT**

**Plant:** Trident  
**Address:** 4070 Trident Road  
Three Forks, MT 59752  
**Contact:** Zach Gill  
**Phone:** (406)285-3988

**Cement Type:** III, Low Alkali, HE  
**Date Issued:** 6-May-19  
**Production Period:** 1-Mar-19  
**To:** 30-Apr-19

**STANDARD REQUIREMENTS ASTM C150/ASTM C1157**

Trident Plant is an ISO 9001:2015 Certified Facility

CHEMICAL			
Item	ASTM Test Method	ASTM C150 Spec. Limit	Test Result
SiO <sub>2</sub> (%)	C114	-	20.6
Al <sub>2</sub> O <sub>3</sub> (%)	C114	-	3.9
Fe <sub>2</sub> O <sub>3</sub> (%)	C114	-	3.0
CaO (%)	C114	-	64.1
MgO (%)	C114	6.0 max	2.7
SO <sub>3</sub> (%)	C114	3.5 max <sup>A</sup>	2.6
Loss On Ignition (%)	C114	3.5 max <sup>B</sup>	2.7
Na <sub>2</sub> O (%)	C114	-	0.09
K <sub>2</sub> O (%)	C114	-	0.44
Insoluble Residue (%)	C114	1.5 max	0.4
CO <sub>2</sub> (%)	C114	-	
Limestone (%)	C150	5.0 max	4.9
CaCO <sub>3</sub> in Limestone (%)	C150	70 min	99
Inorganic Processing Addition	C150	5.0 max	-
Potential Phase Composition			
C <sub>3</sub> S (%)	C150	-	56
C <sub>2</sub> S (%)	C150	-	13
C <sub>3</sub> A (%)	C150	15 max	5
C <sub>4</sub> AF (%)	C150	-	9

PHYSICAL				
Item	ASTM Test Method	ASTM C150 Spec. Limit	ASTM C1157 Spec. Limit	Test Result
Air Content (%)	C185	12 max	12 max	7
Blaine Fineness (m <sup>2</sup> /kg)	C204	-	-	576
Residue 45 μm (No.325) Sieve (%)	C430	-	-	0.4
Autoclave Expansion (%)	C151	0.80 max	0.80 max	0.04
Compressive Strength				
1 day, MPa (psi)	C109	12.0 (1740) min	12.0 (1740) min	20.7 (3050)
3 days, MPa (psi)	C109	24.0 (3480) min	24.0 (3480) min	33.2 (4820)
Time of Setting, Initial Vicat (min)	C191	45 min / 375 max	45 min / 420 max	105
Mortar Bar Expansion (%)	C1038	0.020 max	0.020 max	-0.009

ADDITIONAL DATA					
Type	Limestone	Test Method	Base Phase Composition	ASTM Test Method	Test Result
SiO <sub>2</sub> (%)	0.7	Internal	C <sub>3</sub> S (%)	C150	59
Al <sub>2</sub> O <sub>3</sub> (%)	0.1	Internal	C <sub>2</sub> S (%)	C150	14
Fe <sub>2</sub> O <sub>3</sub> (%)	0.2	Internal	C <sub>3</sub> A (%)	C150	6
CaO (%)	59.8	Internal	C <sub>4</sub> AF (%)	C150	10
SO <sub>3</sub> (%)	0.3	Internal			

**OPTIONAL REQUIREMENTS ASTM C150/ASTM C1157**

CHEMICAL			
Item	ASTM Test Method	ASTM C150 Spec. Limit	Test Result
Equivalent Alkalies (%)	C114	0.60 max	0.38

PHYSICAL				
Item	ASTM Test Method	ASTM C150 Spec. Limit	ASTM C1157 Spec. Limit	Test Result
False Set (%)	C451	50 min	50 min	--

<sup>A</sup> It is permissible to exceed the specification limit provided that ASTM C1038 Mortar Bar Expansion does not exceed 0.020 % at 14 days.

<sup>B</sup> Loss on ignition, max: 3.0 % when limestone is not an ingredient; Loss on ignition, max: 3.5 % when limestone is an ingredient

<sup>C</sup> Test result of prior month

GCC of America Cement is warranted to conform at the time of shipment with current ASTM C150/AASHTO M85/ASTM C1157. No other warranty is made or implied. Having no control over the use of its cements, GCC of America does not guarantee finished work.